GM Global Propulsion Systems

May 20, 2026

The GMOD test crankshaft 12588612 may be re-used beyond the original three test run limit. The test crankshaft 12588612 may be re-used provided it meets the dimensional requirements as follows:

Crankshaft		
• Connecting Rod Journal Diameter – Production	53.318–53.338 mm	2.0991–2.0999 in
• Connecting Rod Journal Diameter – Service	53.308 mm	2.0987 in
• Connecting Rod Journal Out-of-Round – Production	0.005 mm	0.0002 in
• Connecting Rod Journal Out-of-Round – Service	0.01 mm	0.0004 in
• Connecting Rod Journal Taper – Maximum for 1/2 of Journal Length – Production	0.005 mm	0.0002 in
• Connecting Rod Journal Taper – Maximum for 1/2 of Journal Length – Service	0.02 mm	0.00078 in
• Crankshaft End Play	0.04–0.2 mm	0.0015–0.0078 in
• Crankshaft Main Bearing Clearance – Production	0.02–0.052 mm	0.0008–0.0021 in
• Crankshaft Main Bearing Clearance – Service	0.02–0.065 mm	0.0008–0.0025 in
• Crankshaft Main Journal Diameter – Production	64.992–65.008 mm	2.558–2.559 in
• Crankshaft Main Journal Diameter – Service	64.992 mm	2.558 in
• Crankshaft Main Journal Out-of-Round – Production	0.003 mm	0.000118 in
• Crankshaft Main Journal Out-of-Round – Service	0.008 mm	0.0003 in
• Crankshaft Main Journal Taper – Production	0.01 mm	0.0004 in
• Crankshaft Main Journal Taper – Service	0.02 mm	0.00078 in
• Crankshaft Rear Flange Runout	0.05 mm	0.002 in
• Crankshaft Reluctor Ring Runout – Measured 1.0 mm (0.04 in) Below Tooth Diameter	0.7 mm	0.028 in
• Crankshaft Thrust Surface – Production	26.14–26.22 mm	1.029–1.0315 in
• Crankshaft Thrust Surface – Service	26.22 mm	1.0315 in
• Crankshaft Thrust Surface Runout	0.025 mm	0.001 in

Tim Cushing
GM Global Propulsion Systems, Fluids and Lubricants